

# Mark both sides as shown before cutting



#### View after cutting



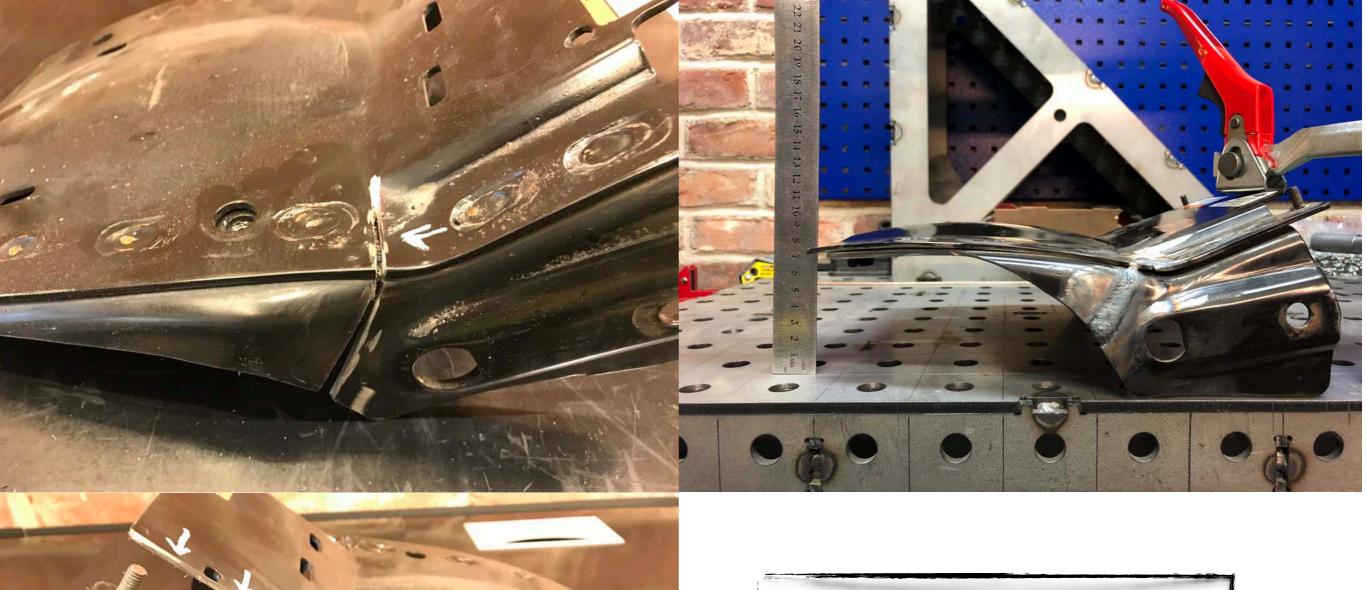




## Mark both sides and cut



### Use hydraulic press as shown





7.5cm



#### Weld both sides





